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APPLICANT: SUMITOMO RUBBER IND LTD;

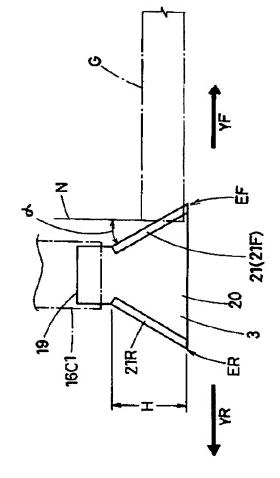
INVENTOR: ONIMATSU HIROYUKI;

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TITLE

RUBBER SHEET CUTTING METHOD



PROBLEM TO BE SOLVED: To effectively prevent the re-sticking of a cut face after a

cutter blade passes when an unvulcanized rubber sheet is cut.

SOLUTION: The cutting blade lower end EF of a cutting blade 21 of the cutter blade 3 in the moving direction of an ultrasonic cutter 4 is inclined to the moving front YF more than the perpendicular N to the rubber sheet G, and the rubber sheet G is cut by the cutting

blade 21.

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